

Work Order ID 61087

Thursday, August 05, 2010 1:28:05 PM



Page 1

Item ID: D3935-2

Accept



Setup

Start



Revision ID:

Item Name: Pylon Protector

Stop



Start Date: 8/5/2010 Start Qty: 3.00



Cust Item ID:

Required Date: 8/12/2010 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

HA

Date:

10-8-05

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3935

B

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3935

Dwg Rev: *B*

Prog Rev: *B*

2- Deburr if necessary

B10-8-9

EFS 10/08/10

(4)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 10-8-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Revision ID:

Item Name: Pylon Protector

Start Date: 8/5/2010 Start Qty: 3.00

Required Date: 8/12/2010 Req'd Qty: 3.00

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Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF

10-8-10

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NOTE: Date & initial all entries

Checklist Print

Thursday, August 05, 2010 1:28:09 PM

Page 1

Work Order ID: 61087

Parent Item: D3935-2

Parent Item Name: Pylon Protector

Start Date: 8/5/2010

Required Date: 8/12/2010

Start Qty: 3.00

Required Qty: 3.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MLEXS.125-F60029-04

Purchased No

100 sf

3,041.706

8.69

27.4421

34.8



GE PLASTICS LEXAN SHEET



18-10-8-9

Location

Loc Qty

Loc Code

MAT

3041.7068

112585

155.783

114032

467.9238

115261

2418

112585

4

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 61084
Description: Pylon Wall Protector, RH		Part Number: D3935-2
Inspection Dwg: D3935	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.50	+/-0.030	3.50	X			
9.00	+/-0.030	9.00	X			
14.70	+/-0.030	14.70	X			
16.20	+/-0.030	16.20	X			
33.40	+/-0.030	33.40	X			
34.25	+/-0.030	34.25	X			
34.60	+/-0.030	34.60	X			
34.72	+/-0.030	34.72	X			
22.85	+/-0.030	22.85	X			
19.15	+/-0.030	19.15	X			
35.39	+/-0.030	35.39	X			
8.05	+/-0.030	8.05	X			
15.05	+/-0.030	15.05	X			
19.00	+/-0.030	19.00	X			
19.25	+/-0.030	19.25	X			
20.25	+/-0.030	20.25	X			
23.25	+/-0.030	23.25	X			
24.35	+/-0.030	24.35	X			
29.25	+/-0.030	29.25	X			
32.75	+/-0.030	32.75	X			
0125	+/-0.010	1.130	X			

Measured by: RB	Audited by: S	Prototype Approval:	N/A
Date: 10-8-9	Date: 10/08/00	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.06.22	New Issue	KJ	

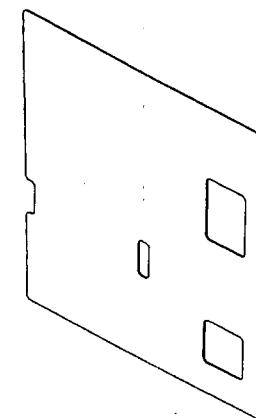
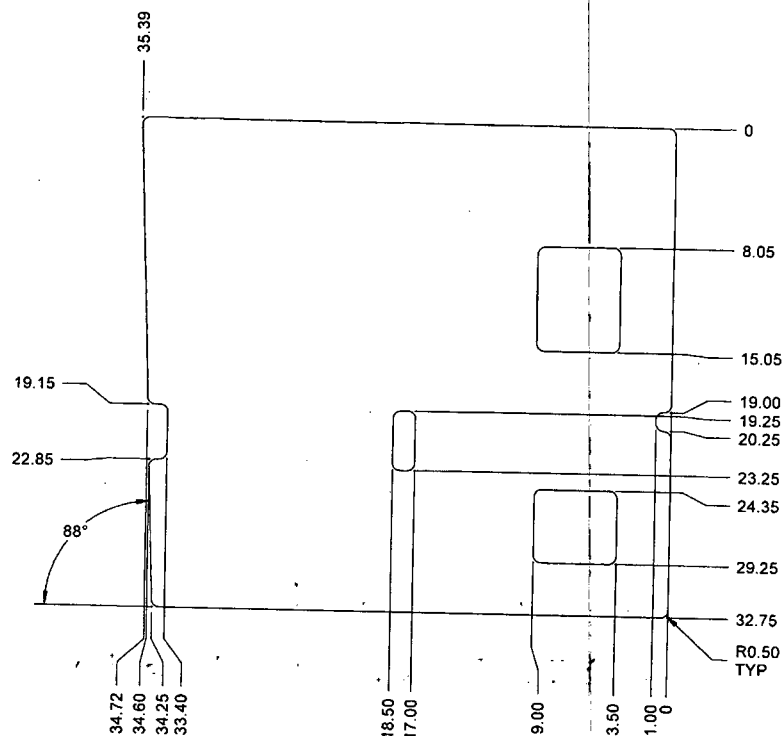
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WORK ORDER
NO. 41087
PP 10-8-05

RELEASED
2009-10-22
MD

D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXX.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD -3, -4 (SHEET 3, 4)	09.08.19
A	NEW ISSUE	HS 09.04.21
REV.	DESCRIPTION	BY DATE
DESIGN	PH	DART AEROSPACE LTD
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA
CHECKED	PH	DRAWING NO. D3935
MFG. APPR.	PH	REV. B
APPROVED	PH	SHEET 1 OF 4
DE APPR.	PH	TITLE PYLON PROTECTOR
DATE	09.08.19	SCALE NTS

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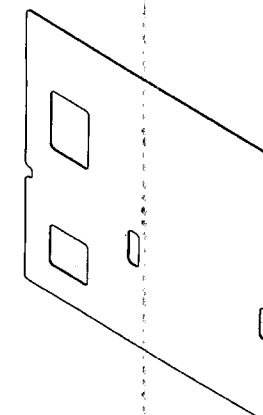
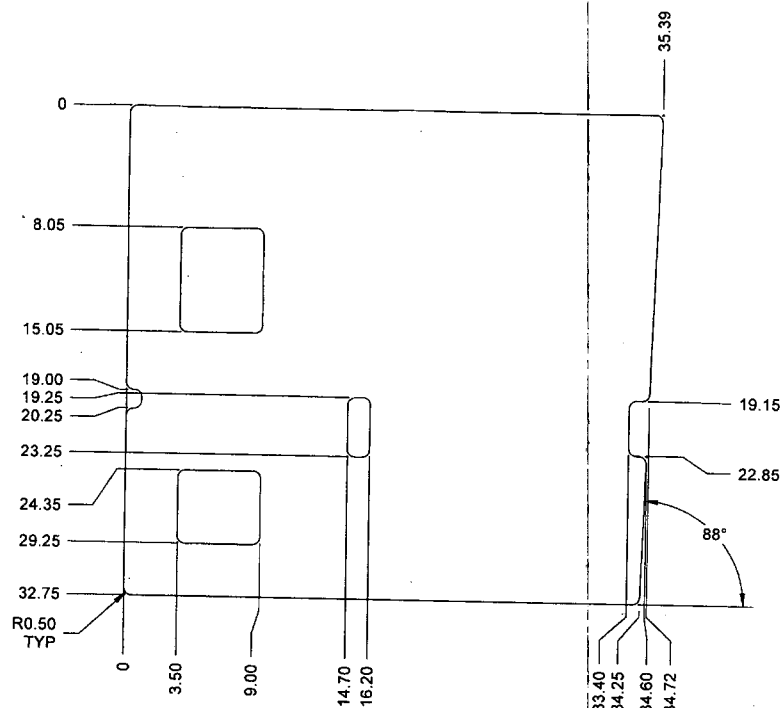
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3935-2 PYLON WALL PROTECTOR, RH
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-2" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8923

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3935	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		PYLON PROTECTOR	NTS
DATE	09.08.19	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
2009-10-22

W/b 61087

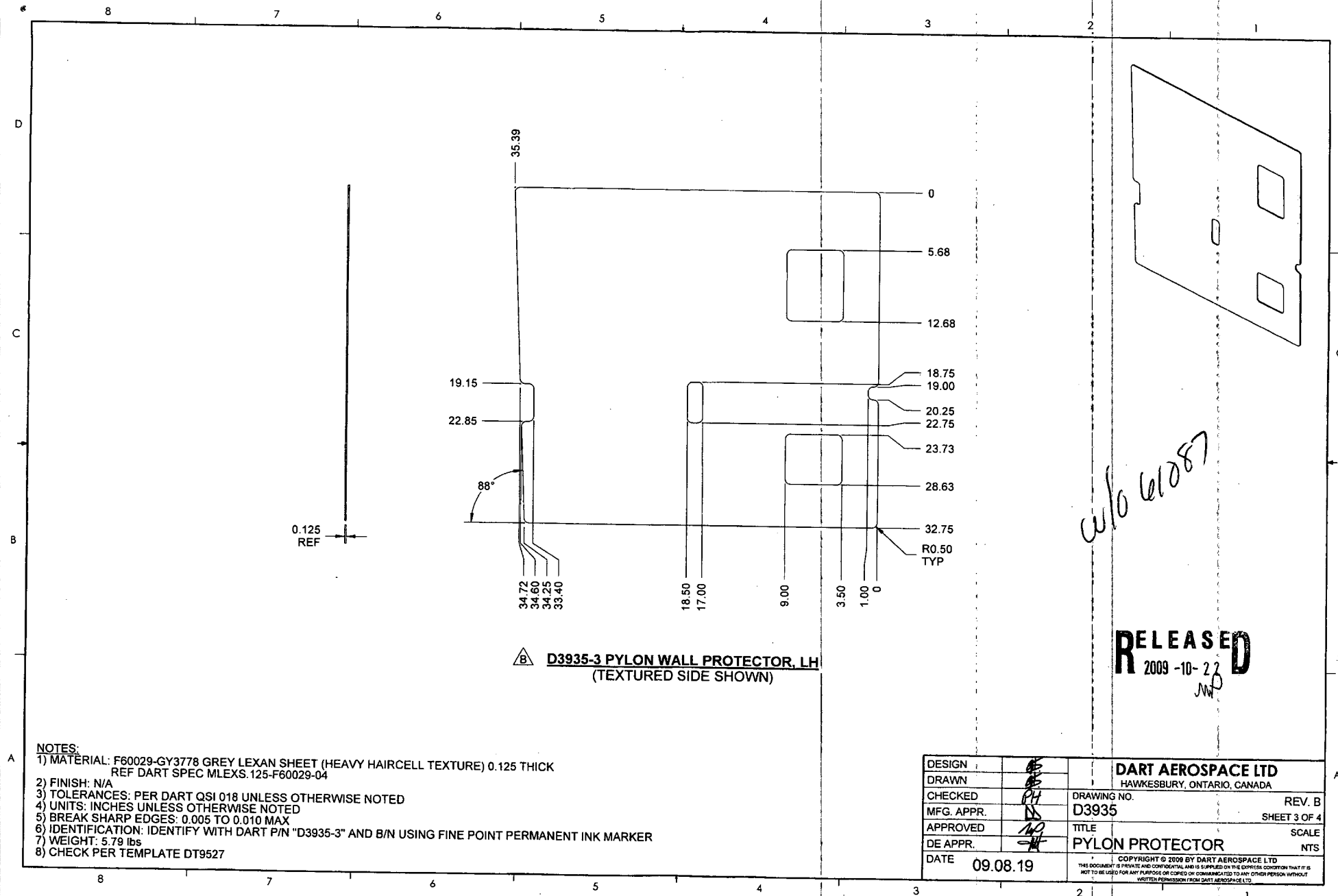
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3935-3 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXX.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT9527

DESIGN	ES	DART AEROSPACE LTD	
DRAWN	ES	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N	D3935	SHEET 3 OF 4
APPROVED	AO	TITLE	SCALE
DE APPR.	HL	PYLON PROTECTOR	NTS
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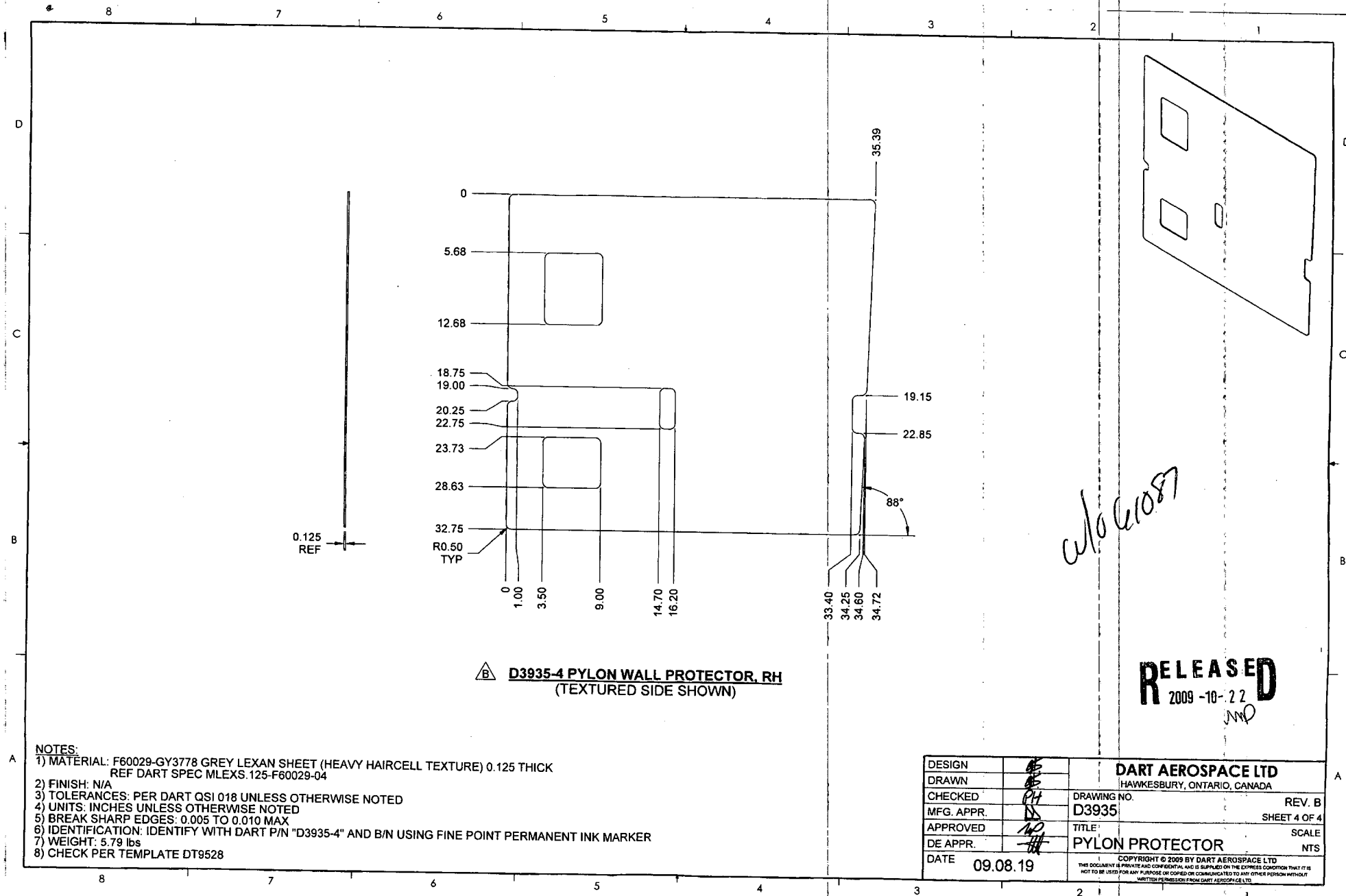
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